
























Ordering Ilco cylinders is easy. Follow the five step process to order the correct Ilco cylinder every time.

- 1** Specify model number for cylinder type and length.
- 2** Specify double letter code for manufacturer's keyway.
- 3** Specify code number for cam or tailpiece.
Not required for KIK or Dummy cylinders
- 4** Specify code number for finish.
- 5** Specify code letters for keying.

3 Cams and Tailpieces

1 Standard (863G) 	2 Adams Rite (863A) 	3 Clover (863D) 
4 Narrow (863E) 	5 Marks Cam (863F) 	6 Yale (863) 
7 Sargent Offset (863U) 	11 14PR-RM (863H) 	12 22PR-A-RM (863J) 
13 22PR-E-RM (863K) 	15 Schlage L (863M) 	16 Sargent/Yale (863N) 
17 Segal/Emhardt (863P) 	18 Lori Deadbolt (863R) 	19 Clover Corbin/ Russwin Best (863S) 
20 Adams Rite 4070 (863T) 	23 Falcon/Saflok (863V) 	8 Standard 1 3/4 (44.5 mm) 862 
9 Long 2 3/8 (60.3 mm) 862A 	10 Long Standard 2 3/8 (60.3 mm) 862B for 7075 	14 Long Lazy Action 2 3/8 (60.3mm) 862L for 7075 

Cams and Tailpieces are also sold separately.

4 Finish Codes

CODE	DESCRIPTION	US #	BHMA
03	Bright Brass	03	605
03P †	Bright Brass Permanent	03	605
04	Satin Brass	04	606
05	Antique Brass	05	609
10	Satin Bronze	10	612
10B	Oil Rubbed Bronze	10B	613
26	Bright Chrome	26	625
26D	Satin Chrome	26D	626
28	Clear Aluminum Anodized	28	628
29	Black Aluminum	19	622
32 †	Bright Stainless Steel	32	629
32D †	Satin Stainless Steel	32D	630
46	Duracolor Brown Aluminum	46	624

†Add \$.100 to suggested list.

All finish codes are ANSI/BHMA E (equivalent in appearance to category A) codes and do not reflect the product's base material.

5 Keying Codes

CODE	DESCRIPTION
KA	All keyed alike
KD	Keyed different
KA2	Keyed alike in pairs
KA4	Keyed alike in fours
0B	O bitted - Blade Height
MK	*Master keyed
GMK	*Grand master keyed

*When requesting MK or GMK, an additional Keying Code is required (KA, KD, KA2, etc.)

Example: 7165AA2-26D-MK/KA2

Factory Keyed Alike Key Combinations (no up-charge)

YA .019 (OEM)	SC.015 (OEM)	YA .019 (OEM)	SC.015 (OEM)
13335	13531	41263	42642
14251	15513	41321	44634
14455	24642	42131	46246
24158	26264	42145	51315
34532	31315	43244	54645
34562	31515	43263	55313
41224	33563	44254	62646
41242	34032	45324	64254
41255	34562	43356	66464
41256	35315	14544	78348

Chart above indicates stock KA biting combinations. Any other combination add \$2.20 to suggested list.

NOTE: Minimum order 10 each per item.

Master Keyed Cylinders

All Keyways Available

Description	Sugg. List
Master Keying add per cylinder (one level)	5.00
Great and Grandmaster Keying add per cylinder (two levels and above)	5.60
Extra Keys	3.85
Construction Keying (per cylinder)	5.25

Note: Included are (1) one each of the Master and or Grandmaster Keys for the system. Package will be sent separately from the cylinders via certified mail, return receipt requested. Name and address for this package must be supplied with the cylinder order.

The charts shown on these two pages are based on the product number structure. Refer to Availability Chart on page 22 & 23.
June 18, 2012

Limited Warranty

Ilco warrants to the original purchaser for a period of one year that this product is free from defects in materials and workmanship. We will, at our discretion, repair or replace free of charge, including shipping charges back to you, any product found to be defective and subject to this warranty, provided it is delivered prepaid to Ilco. This warranty does not apply to any defects or malfunctions resulting from improper installation or use. Products and parts not manufactured by Ilco are guaranteed only in accordance with that manufacturer's warranty. Kaba Ilco shall not be liable for any consequential or incidental expenses resulting from breach of this warranty or any implied warranty. Some states do not allow the exclusion or limitation of consequential or incidental damages, so the above exclusion or limitation may not apply to you. This warranty gives you specific rights, and you have other rights, which vary from state to state.

Broken Box Charge

Items ordered in less than full box quantities are subject to a \$5.00 surcharge per line item. Please see details on page 7 of this Price List